Occupational Safety & Health Administration MATERIAL SAFETY DATA SHEET

SECTION I					
MANUFACTURER'S NAME E. I. du Pont de Nemours & Co(Inc.)	(302) 774-7500				
ADDRESS (Number, Street, City, State, and ZIP Code) Wilmington DE 19898					
CHEMICAL NAME AND SYNONYMS (Hydrochloric acid, muriatic acid)	TRADE NAME AND SYNONYMS Hydrochloric Acid Reagent				
Mineral Acid	FORMULA HCl				

SECTION	H	HAZAR	DOUS INGREDIENTS		
PAINTS, PRESERVATIVES, & SOLVENTS	%	TLV (Units)	ALLOYS AND METALLIC COATINGS	%	TLV (Units)
PIGMENTS			BASE METAL		
CATALYST			ALLOYS		
VEHICLE			METALLIC COATINGS		
SOLVENTS			FILLER METAL PLUS COATING OR CORE FLUX		
ADDITIVES			OTHERS		
OTHER\$					
HAZARDOUS MIXTURE	S OF C	THER LIQ	UIDS, SOLIDS, OR GASES	75	TLV (Units)
N. A. *				12.7	
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SECTION III PHYSICAL DATA					
BOILING POINT (F.)	123	SPECIFIC GRAVITY (H20=1)	1.19		
VAPOR PRESSURE (mm Hg.)	160	PERCENT VOLATILE BY VOLUME (%)	100		
VAPOR DENSITY (AIR=1)	1. 27	(butyl acetate = 1)	greater than 1		
SOLUBILITY IN WATER	complete				
ACTARANCE AND ODOR			odor		

SECTION IV FIRE AND EXPLOSION HAZARD DATA					
N. A. (non-flammable)		FLAMMABLE LIMITS N. A.	Lei	Uel	
Water, dry chemical, carbon	n dioxide,	foam			
Neutralize with chemically b	asic subst	tances such as soda ash	or slaked	l lime.	
Wear full protective clothing					
Contact with common metals	produces	hydrogen gas which ma	ay form ex	-	
plosive mixtures with air.					

^{*} not applicable

NOTICE FROM DU PONT

The data in this Material Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process.

4	SECTION V HEALTH HAZARD DATA
:(E	SHOLD UMIT VALUE ppm (maximum allowable concentration according to ACGIH)
85730	or overexposure auses burns. Inhalation of fumes results in coughing and choking
t	ensation.
EMER F	GENCY AND FIRST AID PROCEDURES lush skin or eyes with plenty of water for at least 15 minutes while re-
i	oving contaminated clothing and shoes. For inhalation, leave contaminated
ar	ea. If not breathing apply artificial respiration, oxygen. Call a physician.

STABILITY	TABILITY UNSTABLE CO		CONDITIO	ONDITIONS TO AVOID				
STABLE		X						
COTTOSIVE HAZARDOUS DECON HYDOGEN	Materials to avoid) to most meta iposition products hloride vapo	ls with	<u>evolutio</u> Irogen	on of hydrogen gas.				
HAZARDOUS	MAY OCCU	R		CONDITIONS TO AVOID				
POLYMERIZATION	WILL NOT	OCCUR	X					

SECTION VII SPILL OR LEAK PROCEDURES
Steps to be taken in case material is released or spilled Remove sources of ignition. Stay upwind of spill. If necessary to enter spill
area, wear self contained breathing apparatus and full protective clothing
including boots.
waste disposal method. Flush thoroughly with water applied to entire spill. Washings should be
neutralized with soda ash or lime before discharging to a sewer.

SECTION VIII SPECIAL PROTECTION INFORMATION					
RESPIRATORY PRO	nection (Specify type)				
VENTILATION	Maintain adequate ventilati	on special Maintain acid vapor in air at 10 ppm or less.			
	UNKNOWN	OTHER			
PROTECTIVE GLOVES Long rubber or plastic coated gloves Chemical safety goggles or face shiel		Chemical safety goggles or face shield			
		er boots, hard hat, long sleeve shirt			

SECTION IX SPECIAL PRECAUTIONS	
Precautions to be taken in Handling and Storing Protect against physical damage. Store in cool, open or well-ventilated	
places, separated from all oxidizing materials. Keep container closed.	
other precautions Wash clothing before re-use. Keep containers out of sun and away from	
heat. Never use pressure to empty.	
A-79892 For more information refer to:	6/72

Du Pont Hydrochloric Acid Bulletin A-76719

Manufacturing Chemists Association SD-39

National Fire Protection Association, Manuals 49, 491M

American Conference of Governmental Industrial Hygienists

Threshold Limit Values for 1971



H-4100

HYDROCHLORIC ACID

Electronic Grade

Meets A.C.S. Specifications

Assay (HCI) 36	36.5 to 38.0%				
Specific Gravity at 60°/60°F.					
Maximum Limits of Impurities					
Appearance	PACST				
Color (APHA)					
Residue after Ignition	0.0003	%			
Bromide (Br)	0.005	%			
Sulfate (SO ₄)	0.00005	%			
Sulfite (SO ₃)		%			
Extractable Organic Substances	0.0005	%			
Free Chlorine (CI)	0.00004	%			
Ammonium (NH ₄)	0.0003	%			
Arsenic (As)	0.0000005%				
Heavy Metals (as Pb)	0.00001	%			
Iron (Fe)	0.00001	%			
Copper (Cu)	0.000005	%			
Nickel (Ni)	0.000005	%			

Rev. 1/3/78

Product Safety Information

HYDROCHLORIC ACID, AQUEOUS (Muriatic Acid)

I. Physical and Chemical Properties

Formula: HCl (Aqua)

Color: clear, colorless to

slightly yellow at

STP

Physical State: Liquid (70°F-14.7 psig)

Odor: sharp, pungent,

irritating

Specific Gravity: (water: 1.0)

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1.1417 to 1.1789

Vapor Pressure (mm Hg)

(32% HC1)

Boiling Point (°F): 230°F - 20.25% HCl

32^OF: 5.7

Melting Point (°F): -43.6 to -86.3°

70°F: 25.8

Plash Point (OF): non-flammable

Water Miscibility: complete

100°F: 72.6

II. Chemical Reactivity

Hydrochloric acid reacts with various metals and metal oxides, and with hydroxides to form the chlorides. It decomposes the zeolites, slags, and many other siliceous materials to yield silicic acid; reacts with carbonates liberating $\rm CO_2$ and $\rm H_2O$ and is oxidized in the presence of oxygen and catalyst, or by electrolysis, to produce chlorine. HCl neutralizes alkaline solutions and acts as a hydrolyzing agent for carbohydrates, esters and other chemicals. It liberates free acids from soaps and salts.

Hydrochloric acid is also soluble in alcohols and aldehydes. It is also completely miscible with water.

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III. Stability

Hydrochloric acid will yellow upon exposure to iron, chlorine or organic substances. It has slight evidence of dissociation at temperatures above 1500°C. It is a relatively stable compound and with water it forms a maximum boiling azeotrope that boils at 108.58°C at 1 atm and contains 20.22% HCl.

IV. Fire Hazard

Hydrochloric acid is a non-flammable substance in the air, but if it is allowed to come in contact with various metals, its corrosive nature will cause a reaction and hydrogen will be evolved. This can develop into a dangerously explosive situation in combination with the air.

V. Firefighting Techniques

Fire involved with hydrochloric acid can be dealt with soda ash, flaked lime, carbon dioxide, dry chemical extinguishers or water.

VI. Health Hazards

Hydrogen chloride, both as a gas and in solution as hydrochloric acid, is a corrosive substance and can cause severe and painful burns on contact with any part of the body or if taken internally. The mucous membranes of the eyes and the upper respiratory tract are especially susceptible to the irritating effects of high atmospheric concentrations of hydrogen chloride. The gas or vapor is so penetrating and pungent that when high concentrations do occur, those exposed immediately leave the contaminated area.

1. <u>Ingestion</u>

When concentrated hydrochloric acid is swallowed, it causes severe burns of the mucous membranes of the mouth, esophagus and stomach. The lips and mouth usually turn white, and later brown. There is pain in the throat and stomach, difficulty in swallowing, intense thirst, nausea and vomiting, followed by diarrhea and, in severe cases, by collapse and unconsciousness.

2. Eye Effects

Contact of the eyes with hydrogen chloride, either as a gas or in solution, rapidly causes severe irritation and painful burns of the eyes and eyelids. If the acid is not quickly removed by thorough irrigation with water, there may be prolonged or permanent visual impairment or total loss of sight.

3. Dermal Effects

Concentrated solutions are destructive to clothing and, on contact with skin, causes severe burns unless promptly washed off. Repeated skin contact with dilute solutions may lead to the development of dermatitis. Exposure to the concentrated vapor of anhydrous hydrogen chloride may also result in burns or dermatitis.

4. <u>Inhalation</u>

Inhalation of excessive concentrations of hydrogen chloride vapors immediately produces severe irritation of the upper respiratory tract, resulting in coughing, burning of the throat, and a choking sensation. Reactions encountered in man have usually been limited to inflammation and occasional ulceration of the nose, throat and larynx. If inhaled deeply, edema of the lungs may occur.

5. Threshold Limit Value

The American Conference of Governmental Industrial Hygienists has assigned a threshold limit value of 5 ppm (7 milligrams per cubic meter) by volume in air as the maximum allowable concentration of chlorine vapor for exposures not exceeding a total of eight hours daily.

5. Warning Properties

The characteristic pungent and penetrating odor and the irritating properties of hydrogen chloride fumes is an adequate warning of its presence in the air.

VII. First Aid

In the event of injury resulting from over-exposure, remove the patient from source of contamination and apply the recommended first aid procedures. Respiration is of prime importance. If breathing has ceased, mouth-to-mouth artificial respiration should be performed. Mever give anything by mouth to an unconscious person. Medical attention should be obtained as soon as possible after injury, even if the injury appears slight. The physician should be given a detailed account of the incident.

Ingestion

Obtain medical attention as soon as possible.

If the patient has swallowed hydrochloric acid and is concious, give large amounts of lime water or milk of magnesia. Plain water should be given if neither of these are available. Do not give sodium bicarbonate or make any attempt to induce vomiting.

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If the patient is unconscious do not give anything but ensure there is no obstruction to breathing (his tongue should be kept forward and false teeth removed). He will be less likely to breathe in vomitus if he is placed in a face down position.

2. Eye Contact

Immediately flush the eyes with large quantities of running water for a minimum of 15 minutes. Hold the eyelids apart during the irrigation to ensure flushing of the entire surface of the eye and lids with water. Obtain medical attention as soon as possible. Do not attempt to neutralize the acid with chemicals. Oils or ointments should not be used unless directed by a physician. Continue the irrigation for an additional 15 minutes if the physician is not available.

3. Skin Contact

Immediately flush affected areas with water. Remove contaminated clothing under the shower. Continue washing with water--do not attempt to neutralize with chemical agents.

Severe or extensive burns may be caused by hydrochloric acid producing shock symptoms (rapid pulse, sweating and collapse). In these cases keep the patient on his back and comfortably warm. Obtain medical attention as soon as possible. Do not apply oils or ointments unless directed by a physician.

4. Inhalation

Remove from contaminated atmosphere.

If breathing has ceased, start mouth-to-mouth artificial respiration. Oxygen, if available, should only be administered by an experienced person when authorized by a physician. Keep patient warm and comfortable.

Call a physician immediately.

VIII. Precautions for Normal Use

A minor spill is defined as a small quantity which can be handled routinely considering the physical and hazardous properties of the product as well as the location of the spill.

Spills should be handled immediately by neutralizing and flushing the area with large amounts of water. The neutralizing agents suggested are soda ash or lime. If soda ash is used, ample ventilation should be provided.

Equipment lines should be flushed with water or an alkaline solution after use and an alkaline solution before maintenance. This is practiced with the recommendations of the Manufacturing Chemists Association, Inc. (21). Purging equipment with an inert gas such as CO₂ is another recommended method.

Spills which are not considered to be minor, which are considered to be an emergency, must be handled according to a predetermined plan. For assistance in developing such a plan, contact Stauffer's Technical Service Department.

IX. Recommended Safety Equipment

Safety Showers
Protective Respiratory Equipment
Chemical Safety Goggles
Rubber or Acid Resistant Aprons,
Gloves and Boots

Face Shields
Protective Head Covering

X. Corrosivity to Materials of Construction

Hydrochloric acid is highly corrosive to most metals with the evolution of hydrogen gas, which is highly explosive when mixed with air.

XI. Storage Requirements

Storage should be located outdoors or in well ventilated areas whenever possible. Storage tanks should be vented with an adequately sized acid resistant pipe to the atmosphere at an elevation higher than the surroundings.

All containers should be stored away from highly flammable substances such as oil, gasoline, paint waste and other potential fire hazards; also away from elevators, gangways and all locations where moving objects may fall upon them. Store away from oxidizing agents such as nitric acid, and chlorates. Do not store near heating devices or in direct sunlight.

Storage capacity should be adequate enough to allow complete emptying of the tank truck plus an additional 25% allowance. Rubber lined steel tanks have been found to be the most satisfactory.

XII. Disposal of Unused Material

For assistance in disposing of unused material, contact Stauffer's Technical Service Department.

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XIII. Disposal of Container

Not applicable -- bulk containers used only.

XIV. References

MCA Chemical Safety Data Sheet SD-39 Hydrochloric Acid, Aqueous and Hydrochloric Acid, Anhydrous (1951).

Encyclopedia of Chemical Technology, Second Edition. Volume II. Hydrochloric Acid (1966).